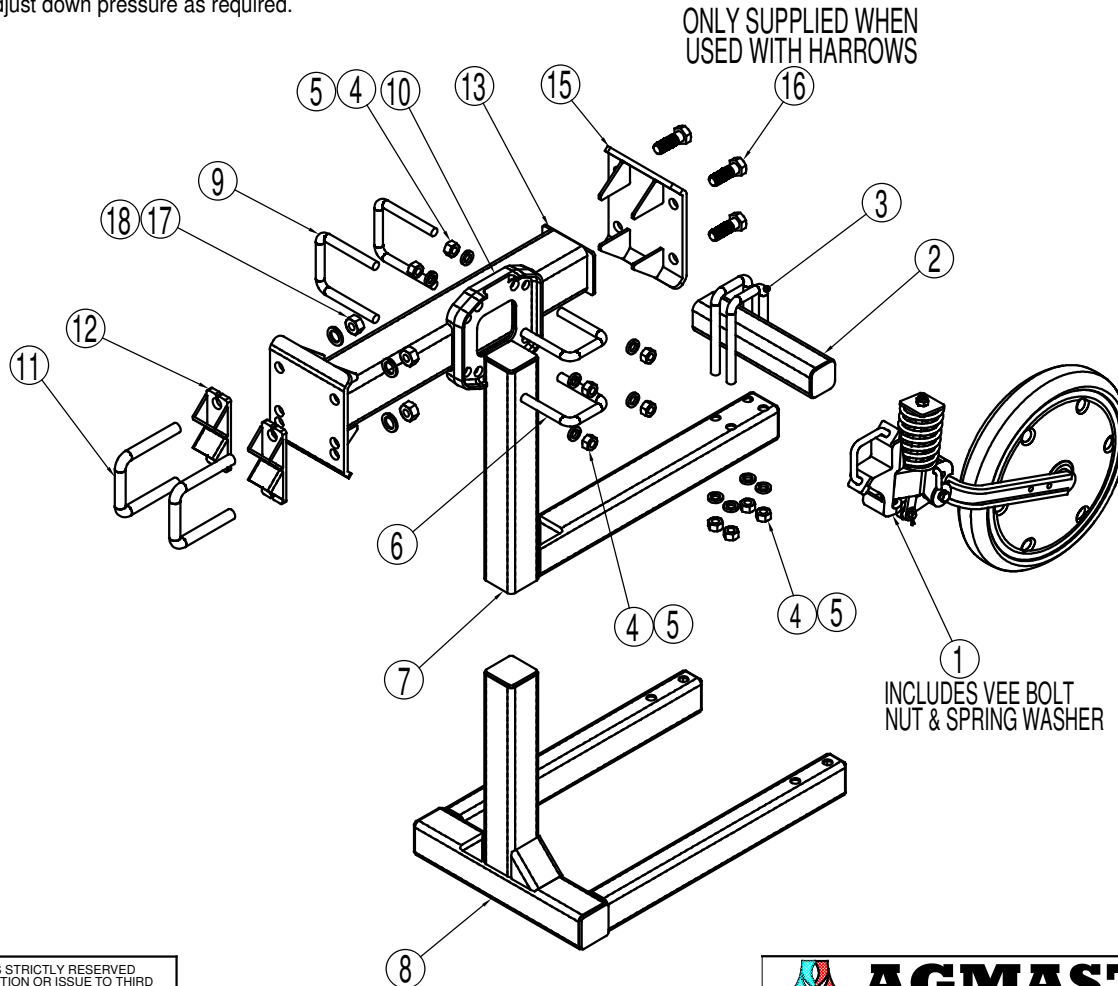


**WARNING: FOLD MACHINE VERY CAREFULLY THE FIRST TIME AFTER FITTING ATTACHMENTS, LOOK FOR FOULS
RETENSION ALL BOLTS AFTER 8 hrs WORKING**

PRESS WHEEL ASSEMBLY WITHOUT HARROWS

1. For each section determine 2 available spaces, minimum 20 cm, approximately 1/4 distance in from ends of section. ie 4 m section, locate extensions (13) as close to 1 m in from each end as spaces permit.
2. With extensions fitted attach dropper (7 or 8) and locator plate (10) and determine breakout clearance behind last rank of tines with RHS (2) at 42 cm to 45 cm from bottom of RHS (2) to ground level.
3. Fit RHS (2) above or below it as determined in step 2. Leave 5 cm gap between ends of RHS (2) to ensure clearance for machine movement. If supplying own RHS cut to width of machine sections less 5 cm for machine movement.
4. Position and fix press wheel assemblies in line with tines. If Vee bolt interferes with droppers (7 or 8), adjust position of extension (13).
5. Adjust down pressure as required.



IF HARROWS ARE MOUNTED ALREADY

1. Remove harrow headstock from bar and replace with extension (13). Follow steps 2 to 5 in "Press wheel assembly without harrows". Ensure RHS (2) is mounted as far forward as possible without interfering with tine breakout to leave maximum room for harrows.
6. Remount harrow headstock to extension (13), level harrows if necessary.

IF MOUNTING WITH NEW HARROWS

1. Lay harrow gangs behind the machine to determine best mounting positions, spaces for mounting need to be a minimum of 20 cm wide. If a mounting position is not central to the gang because of an obstruction, find a space close to the centre of the gang (towards the leading end of the gang is preferable). Follow steps 2 to 5 in "Press wheel assembly without harrows".

* When using harrows in combination with press wheels check that a trailing air seeder hopper does not run over harrows when turning.

18	4(4)	WA20MC	CONICAL WASHER - M20
17	4(4)	NU20MZP	NUT - M20
16	4	BO20M60	BOLT - M20 X 60
15	1	FE4033	HARROW CONNECT PLATE - TO BE WELDED
13	1	FE4030	EXTENSION MAIN ARM
12	2	HS3080	CLAMP PLATE FOR DIAMOND ORIENTATION ONLY
11	2	UB3006	U BOLT M20 X 150 X 122 FOR DIAGONAL RHS
11	2	UB3005	U BOLT M20 X 110 X 77 FOR 75 RHS
11	2	UB3004	U BOLT M20 X 135 X 102 for 100 RHS
10	1	FE4020	LOCATOR PLATE
9	2	UB3002	U BOLT - M16
8	1	FE4015	DOUBLE DROPPER
7	1	FE4010	SINGLE DROPPER
6	2	UB4003	U BOLT - M16
5	12	WA16MC	CONICAL WASHER - M16
4	12	NU16MZP	NUT - M16
3	1	UB4002	U BOLT - M16
2	1	RH65654	65 x 65 x 4 RHS LENGTH AS REQD
1	AR	PW4100-40	PRESS WHEEL ASSEMBLY
REF	QTY	PART No	DRG SIZE DESCRIPTION

**ASSY INSTRUCTIONS
PRESS WHEELS**

A11065



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